

Date: Friday, 28/11/2008 2:53:47 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CLAMP
Job Number	: 43840	Part Number	: D2438
Estimate Number	: 10267	Drawing Number	: D2438 REV. C
P.O. Number	:	Project Number	: N/A
This Issue	: 28/11/2008 S.O. No. :	Drawing Revision	: C
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : PURCHASED PARTS	Due Date	: 20/12/2008 Qty: 200 Um: Each
Previous Run	: 41428		
Written By	:		
Checked & Approved By	: <u>JUD 08/12/01</u>		
Comment	: Est: E 05.06.28 Bending removed KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7734

Laser cut as per Dwg D2438

Material release note is required

CFI

08/12/02

(200)

2.0	D2438B	Clamp
-----	--------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s)
CLAMP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

08/12/11

(200)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2438
(6.786" center to center)

08/12/12 (200)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble & Deburr any rough edges

08-12-18

only

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:47 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 43840

Part Number: D2438

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counter

Comment: INSPECT WORK TO CURRENT STEP

S 08/12/19

(200)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST456

SS 08/12/19 x200

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-19

160

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

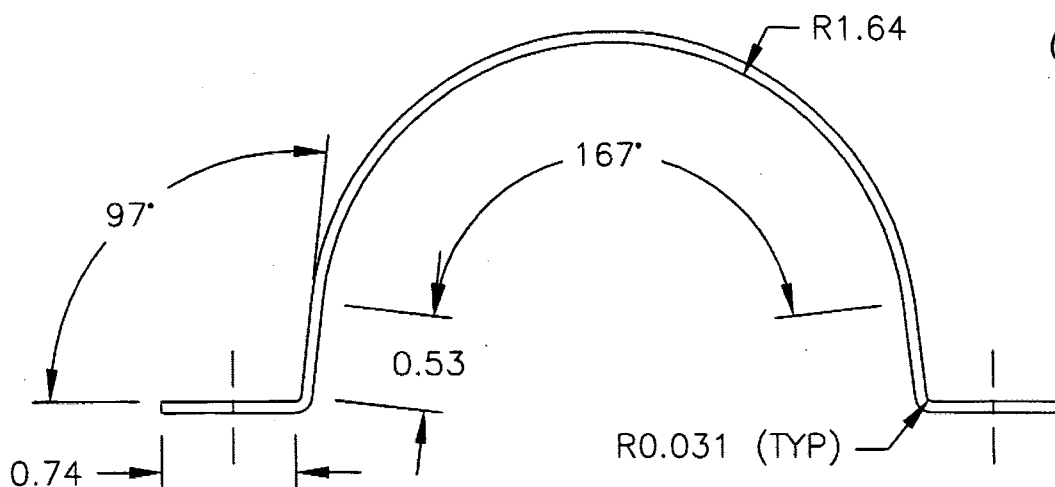
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

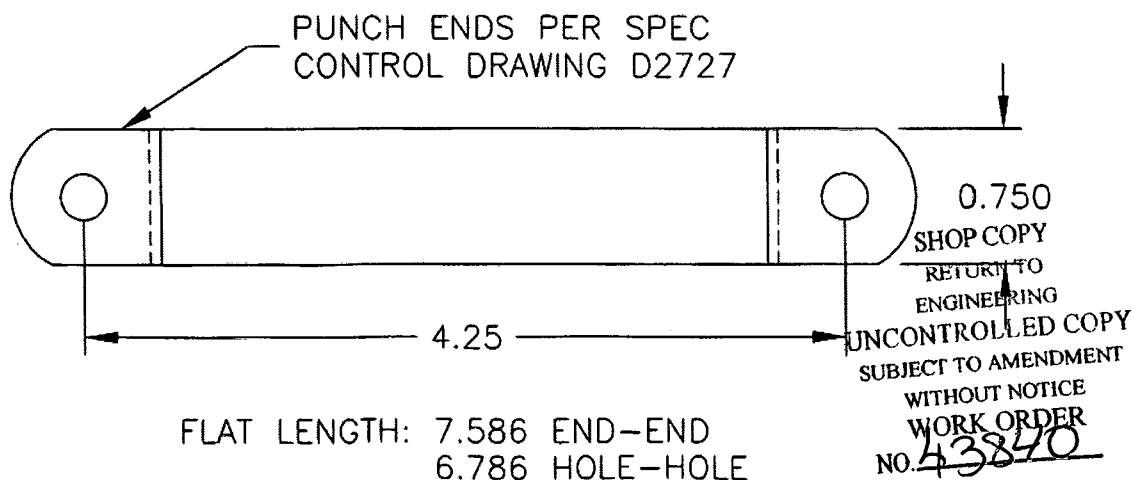


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MD</i>	APPROVED <i>KE</i>	DRAWING NO. D2438	REV. C SHEET 1 OF 1
DATE 98.05.12		TITLE CLAMP	SCALE 1:1
A	96.01.24	NEW ISSUE	
B	96.05.13	CHANGE LENGTH	
C	98.05.12	R1.64 WAS R1.438, CHANGE GEOMETRY	

RELEASED
98.06.17 KE



(132)



MATERIAL: AISI 304/316 SS 0.063 THICK

MINIMUM REQUIREMENT IS ANNEALED CONDITION

11.06.06
CP 06.07



180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VI VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2008/12/09	0409997

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART GFI-0299		J0194700	PO00007734	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.		DESCRIPTION	
200	D2438B		CLAMP CUT&FORMED CERTIFICATE OF CONFORMANCE REQ S 08/12/12	

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Member of / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

5001212

CERTIFICATE NO.	19	OUR JOB NO	J0194700	SHIPPING MEMO	0409997	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
200 PCS	PO00007734	D2438B	C	CLAMP	C	
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
S.S.T 304		TW METALS / NORTH AMERICAN		2M89		

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **10 DECEMBER 2008**

G.F.I. Q.C. REP.

B. Samir





COPY
PACKING SLIP

ORDER NO.: 03239359

FROM: CINC

PAGE 1

SALES ORDER

CUST NUMBER: 1203148

NET WGT:

206.000 REQ.DATE: 09/08/08 CONFIRMED

SOLD TO:

SHIP TO:

GFI INC

GFI INC

180 AVE. LABROSSE

180 AVE LABROSSE

POINTE CLAIRE QC

PIONTE CLAIR QC

CANADA

CN H9R 1A1

CANADA

CN H9R 1A1

SALESPERSON:

DEANNA PIMM

DISTRICT:

CINCINNATI

TERMS:

1% 10 NET 30

VIA:

COMMON CARRIER

F.O.B.:

SHIPPING POINT

FREIGHT:

COLLECT

CUST ORD NO.:

0074140

RELEASE NO.:

RECEIVING PHONE: 514 630-4877

LINE ITEM DESCRIPTION

WIDTH LENGTH

0001 85913 304-S/S SHEET .0625" +/- .004" 48 120

QTY: 2.000 EA

WT: 206.000 PC: 2 SHP: 2.000 EA

PART#: TS06348X964A

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99

PO:49187078 HT:2MA9

PC: 2

SLB/CL:COIL# 052MA9BB DUAL CERT

MELT:UNITED STATES

MFG: UNITED STATES

MATERIAL MUST BE STENCILLED WITH GRADE, SIZE, SPEC., MFG
NAME AND HEAT/LOT#. ANY MATERIALS NOT STENCILLED MUST BE
MARKED IN SOME WITH THIS INFORMATION.

AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH
DOCK	SKIDS	1.000	408.000	48.0000	144.0000
QA	ENVELOPE				

BY:
RT 001-

1.000 408.000

UNLOAD TYPE: PER CUSTOMER SP

GFI INC.

LE MATÉRIEL REÇU NE SERA ACCEPTE
D'APRÈS VÉRIFICATION DE DIMENSIONS.
PAISSEUR, POIDS ET CONDITIONS.

SIGNATURE Saykum DATE 10 sept 08

DATE SHIPPED

DATE FILLED

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE



PACKING SLIP

ORDER NO.: 03239359

FROM: CINC

PAGE 2

SALES ORDER

ST NUMBER: 1203148 NET WGT:

206.000 REQ.DATE: 09/08/08 CONFIRMED

SOLD TO:

SHIP TO:

GFI INC

GFI INC

180 AVE. LABROSSE

180 AVE LABROSSE

POINTE CLAIRE QC

PIONTE CLAIR QC

CANADA

CANADA

CN H9R 1A1

CN H9R 1A1

SALESPERSON:

DEANNA PIMM

DISTRICT: CINCINNATI

TERMS:

1% 10 NET 30

7640 REINHOLD DR

F.O.B.:

SHIPPING POINT

CINCINNATI

CUST ORD NO.:

0074140

OH 45237

VIA:

COMMON CARRIER

FREIGHT:

COLLECT

RELEASE NO.:

RECEIVING PHONE: 514 630-4877

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk Susan E. McDaniel Date: 9/05/08

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH IN THE



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 364929 03

Mail To:

FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Ship To:

FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Date: 7/03/2007 Page: 1

Customer: 0018 001

Steel: 302/304/304L

Your Order: 01010118

NAS Order: AN 0373859 01

Finish: 2B

Corrosion: ASTM A262/02a8; 180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.
ASTMA240/06b, 480/06b, 666/03, ASMESA240/04-A05, 480/04-A05, SA666/04
QQS766D-AXMG PRM, AMS5511H/5513H/5516P, AMD3, X CRWN MEAS

REMARKS:

Mat'l Free of Mercury Contamination. No weld repairs.
EN 10204 3.1; QQS763F Cond A; RoHS Compliant
* Melted & Manufactured in the USA

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
052MA9 BB	* 052MA9 BB	.0620	48.0000	13,140 COIL	1291.0	1	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa)

Heat	CM	C	CR	CU	MN	MO	N	NI	P	S	SI
2MA9	US	.025	18.148	.312	1.710	.217	.087	8.125	.025	.011	.340

MECHANICAL PROPERTIES

Product ID #	Coil #	l d o i c r	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
052MA9 BB	052MA9	F T	92.99	43.35	54.93	84.00	83.00

TW METALS

REVIEWED BY Q.C.
Date 7/3/07 by *u*

TEST

FEB - 4 2008

ACCEPTED BY

REPORTS

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/03/2007

UNITED PERFORMANCE METALS

48 X 120

Size: 304L ANN .056-.066 AMS 5511

Customer: TW Metals Pick Up

Heat: 2MA9

Shipped: 01/25/08

Authorized Signature

This is to certify that in accordance with the records in our files the material shipped on you purchase order conforms to the following.

3475 Symmes Road Hamilton, OH 4501

Brad Butler

449187078